

BRAKE PRESS OPERATOR

STATUS: Hourly, non-exempt, Temp to Hire / 7:00 am – 3:30 pm

REPORTS TO: Supervisor Machine Shop

Primary responsibility for all set-ups and production runs, ensuring safety, accuracy and timeliness all of jobs, machines and equipment in the Brake area.

Position requirements:

Two to three years of prior shop experience in this or similar role

Must be able to

- read blueprints and have good knowledge of sheet metal fabrication
- use shop math easily
- bring their own shop tools (Calipers, Calculator, Protractor, Etc.)

Principal Duties and Responsibilities:

Set-up, adjust and prepare CNC Brake Press jobs (Current machines: Accurpress).

Set-up includes but is not limited to:

- Determine proper tooling per blueprint and set-up.
- Check the heights, spacing, alignment of tooling and adjust.
- Set-up and adjustment of material.
- Provide immediate feedback, to supervisor on jobs not meeting set-up and/or production standards.
- Work with production control to ensure finished products are produced in the safest, effective manner, while maintaining high quality control standards.
- Responsible for moving all finished products to the proper location.
- Ensure all equipment and area, is properly set-up for safety and that all safety devices are in use.
- Performs set-up inspections, first piece inspections as well as all subsequent inspections as required by Quality standards.
- Monitor equipment and tool wear, and request external maintenance when required.
- Perform simple machine maintenance and repair as required.
- Work with supervisor, Programmer/Mfg. Engineer and engineering to make constant improvements in tooling, programs and lean activities.
- Operate forklift, as needed. Can train, if needed.

Other duties and responsibilities:

- Will be required to cross-train as back-up in other areas of the manufacturing plant.
- Other job-related duties may be necessary to carry out the responsibilities of this position.